



QUALITÄTSMANAGEMENT
HANDBUCH



Qualitätsmanagementsystem

technical datasheet

6mm Basic

1. Product description

- 1.1. Format 1376 x 193 x 6 mm
- 1.2. Packing 11 boards each pack = 2,921 m²
- 1.3. Technical description
- Surface Three-dimensional interlaced melamine resin
 - Decor Melamine resin, printed decor
 - Core layer HDF High Density Fiberboard
 - Balance film Three-dimensional interlaced melamine resin
- 1.4. Installation Mechanical looking system
Floating installation according to the installation description .
- 1.5. Classification ISO 10874 class 23 : heavy domestic use
EN 14041 CE – Mark
according EN 15468
- 1.6. Fire classification EN 13501 C_{fl} – s1 (Hardly inflammable ~ B1)
- 1.7. Emission E1 lower than 0,05 ppm
- 1.8. Slip resistance Technical class DS
- 1.9. Thermal conductivity Thermal resistance according to DIN EN 12667 R= 0,0467 [(m² * K)/W]



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	Characteristic	Requirements	Unit	Testmethod
1.	Sampling			EN 13329
2.	Thickness	6	mm	EN 13329
3.	Level of use	21 - 23		EN 13329
4.	Wear resistance	AC3		EN 13329
5.	Impact resistance	small Ball ≥ 10 mm big Ball ≥ 500 mm		EN 17368d annexe H
6.	Thickness swelling 24h	≤ 18	%	ISO 24336
7.	Resistance to staining	5,g. 1-2 4,g. 3		EN 438-2
8.	Internal blond	$> 1,2$	N/mm ²	EN 319
9.	Surface soundness	$> 1,0$	N/mm ²	EN 311
10.	Locking strength	-	kN/m	ISO 24334
11.	Surface layer width	$\pm 0,1$	mm	EN 13329
12.	Surface layer length	$\pm 0,3$	mm	EN 13329
13.	Squareness	max 0,2	mm	EN 13329
14.	Surface layer straightness	$< 0,3$	mm/m	EN 13329
15.	Height difference between elements	max 0,15	mm	EN 13329
16.	Openings between elements	max 0,2	mm	EN 13329
17.	Formaldehyd content	$<0,05$	ppm	EN 717-1

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